

Work Order ID 92405

92405

Page 1

October-30-12 12:34:03 PM

Item ID: D3271-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gasket

20
4
4

Start Date: 10/29/12 Start Qty: 4.00

Cust Item ID:

Required Date: 11/09/12 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 12-10-31

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3271

Rev A1

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 18294

D3271-1 Gasket as per Dwg D3271

Material: Commercial cork gasket, 1/16" thick

Possible Supplier: Norwesco Industries

Material release note is required

CX 12/10/31 (20)

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

12/11/12 (20)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:25%;">Skid-tube <input type="checkbox"/></td> <td style="width:25%;">Crosstube <input type="checkbox"/></td> <td style="width:25%;">Water Jet <input type="checkbox"/></td> <td style="width:25%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>						Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Page 2

October-30-12 12:34:03 PM

Item ID: D3271-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gasket

Start Date: 10/29/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 11/09/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 036

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

WJS
12/11/13
(20)

12/11/13 (20)

12/11/14

ME
12-11-13

NCR: Yes / No

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Picklist Print

October-30-12 12:34:02 PM

Page 1

Work Order ID: 92405

Parent Item: D3271-1

Parent Item Name: Gasket

Start Date: 10/29/12

Required Date: 11/09/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: A04.02.24New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3271-1P Gasket		Purchased	No			110	Each	0.0000	1	X 20			

10/29/12 (20)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

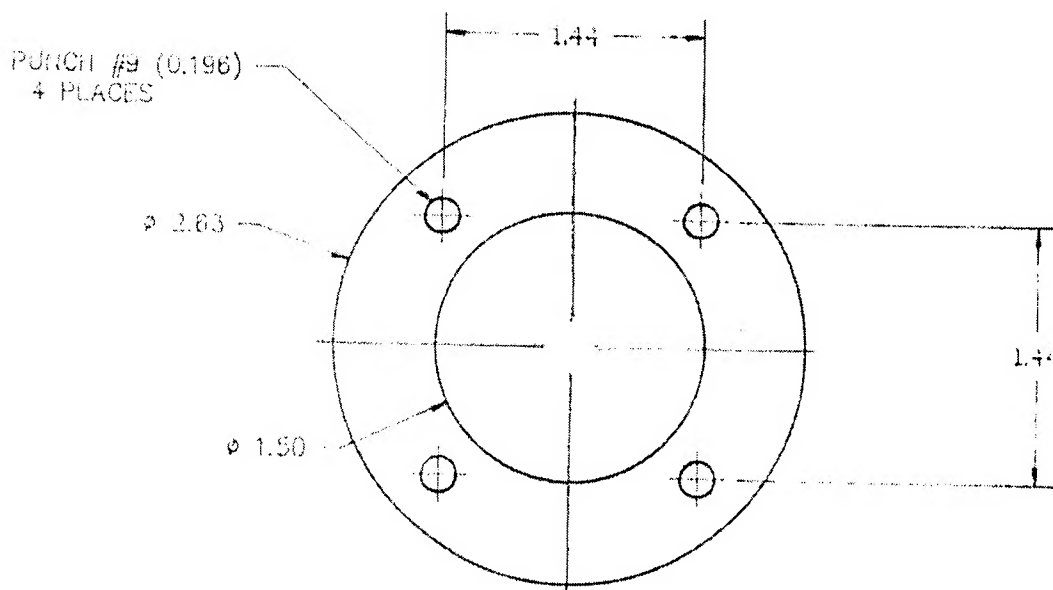
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3271	REV. A SHEET 1 OF 1
DATE 04.02.20		TITLE GASKET	SCALE NTS
A	04.02.20	NEW ISSUE	
AI	04.03.31 <i>[Signature]</i>	ADD CRK-CAR35062K SPEC.	

RELEASED
04 01 23



D3271-1 GASKET



- NOTES:
- 1) MATERIAL: COMMERCIAL CORK GASKET, $\frac{1}{16}$ " THICK (ie. CRK-CAR35062K)
 - 2) POSSIBLE SUPPLIER: NORWESCO
 - 3) ALL DIMENSIONS ARE IN INCHES
 - 4) TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 92405 HJS
12-10-31

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18294

Purchase Order Date 10/31/12

PO Print Date 10/31/12

Page Number 1 of 1

Order From :

VC-NOR005

NORWESCO INDUSTRIES
6908L - 6TH STREET S. E.
CALGARY, AB T2H 2K4
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

403 258 3883

403 259 5823

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
10/31/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3271-1P	Gasket	11/07/12 Yes	20.00 Each	FedEx PI collect	\$3.0000	\$60.00

Special Inst: AS PER DWG D3271 REV. A
B92405
MATERIAL: COMMERCIAL CORK
GASKET 1/16" THICK

PO Total:

\$60.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Please advise delivery + price.

Change Nbr:

1

Change Date: 10/31/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



NORWESCO INDUSTRIES (1983) LTD.

6908L - 6 ST. S.E.
Calgary, Alberta, Canada
T2H 2K4

Phone: (403) 258-3883
Fax: (403) 259-5823
(403) 258-1891

CERTIFICATE OF QUALITY

CUSTOMER: Dart Aerospace Ltd.

CUSTOMER PURCHASE ORDER: PO18294

<u>ITEMS</u>	<u>MANUFACTURER</u>	<u>SIZE AND DESCRIPTION</u>
20 Gaskets	Atlantic Gasket Corporation Philadelphia, Pennsylvania	2.63" x 1.50", 1/16" H-35 Cork complete with Bolt Holes

5/17/13

***WE CERTIFY THAT THE ITEMS REFERRED TO BY THE ABOVE PURCHASE ORDER
ARE IN COMPLIANCE WITH THE APPLICABLE MATERIAL AND DIMENSIONAL
SPECIFICATIONS AS REFERENCED BY THE PURCHASE ORDER AND COMPLY WITH
ALL OTHER PURCHASE ORDER REQUIREMENTS.***

NAME: MIKE ALLEN

TITLE: INSIDE SALES DEPARTMENT

DATE: November 05.2012

BRANCH LOCATIONS: EDMONTON, ALTA./FT. McMURRAY, ALTA.